



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-705-013
Job Sheet 186945



Part No: D412-705-013

Job Qty: 1 ea

Part Name: Intake Plenum Access Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F SHEET 18 IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1052 07-11-05
DD Verified by:EC IPP Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

Ship Via:

6801

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 46 DEC 03 2018
110	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-4		46 DEC 03 2018
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC4		46 DEC 03 2018
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		46 DEC 03 2018
135	DC	1 pcs	12/7/18	12/7/18	0.00	0.00	DC		21 DEC 03 2018
140	QC21-FG	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21		21 DEC 03 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-705-013 Location : FG027
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-705-013 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245-041	Access Panel Assembly LH	1 Ea (1 ea)	90-Start up Operation	305271
D3245-042	Access Panel Assembly RH	1 Ea (1 ea)	90-Start up Operation	3048065
D3245-043	Door Assembly	2 Ea (2 ea)	90-Start up Operation	513105
D3245-11	Gasket 9.01	2 Ea (2 ea)	90-Start up Operation	5094816
D3245-13	Gasket 9.50	2 Ea (2 ea)	90-Start up Operation	50301044
D3245-9	Gasket 8.35	2 Ea (2 ea)	90-Start up Operation	5081637
MS20427M3-3	Rivet	16 Ea (16 ea)	90-Start up Operation	FM136741-4x27 FM134738x5
MS21060-L3K	Nut Plate	8 Ea (8 ea)	90-Start up Operation	5122083

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245-041	1	2	0
	D3245-042	1	3	0
	D3245-043	2	1	0
	D3245-11	2	6	0
	D3245-13	2	5	0
	D3245-9	2	4	0
	MS20427M3-3	16	1,056	0
	MS21060-L3K	8	124	0

Part Specifications

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By _____																		

Root Cause	FAULT CATEGORY																																																							
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Container No: S133831
Part: D412-705-013
Job No: 186945
Serial No/Batch: S133831
 Revision: F
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH04-25 Issue 1 Ref: FA0101941

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1-813-632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Specifications could not be found.

Plex 11/23/18 7:52 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

REFERENCE ONLY

1839-1840

1840-1841